

**Work Order ID 114755**

March-11-14 3:15:09 PM

\*114755\*

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**Item ID:** D3636-041

## Accept

\*N900040100\*

## Setup Start

\*NS1\*

Revision ID:

**Item Name:** Shoulder Harness

Stop

\*NS2\*

Start Date: 3/11/14

Start Oty: 16.00

\*16\*

\*16\*

**Cust Item ID**

**Customer:**

## Reference:

## Approvals

## Process Plan

Date: \_\_\_\_\_

## Tooling

Date:

Run Start

\*ND1\*

Stop

\*END\*

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Item ID:	D3636-041	Accept	<b>*N900040100*</b>	Setup	Start	<b>*NS1*</b>	
Revision ID:						Stop	<b>*NS2*</b>
Item Name:	Shoulder Harness						
Start Date:	3/11/14	Start Qty:	16.00	<b>*16*</b>	Cust Item ID:		
Required Date:	3/28/14	Req'd Qty:	16.00	<b>*16*</b>	Customer:		
Reference:							
Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start	<b>*NR1*</b>
	QC:	Date:	SPC (Y/N):	Date:	Stop		<b>*NR2*</b>

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 <b>*130*</b> Packaging	Identify as per dwg & Stock Location: <u>ST267</u>	0.00							<u>DAS 28</u>
	Memo	0.00							<u>APR 22 2014</u>

140 <b>*140*</b> QC	QC21- Final Inspection - Work Order Release	0.00	
	Memo	0.00	
Quality Control			

RL 14-4-23  
DR-4-23

# Picklist Print

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Work Order ID: 114755

**\*114755\***

Parent Item: D3636-041

**\*D3636-041\***

Parent Item Name: Shoulder Harness

Start Date: 3/11/14

Required Date: 3/28/14

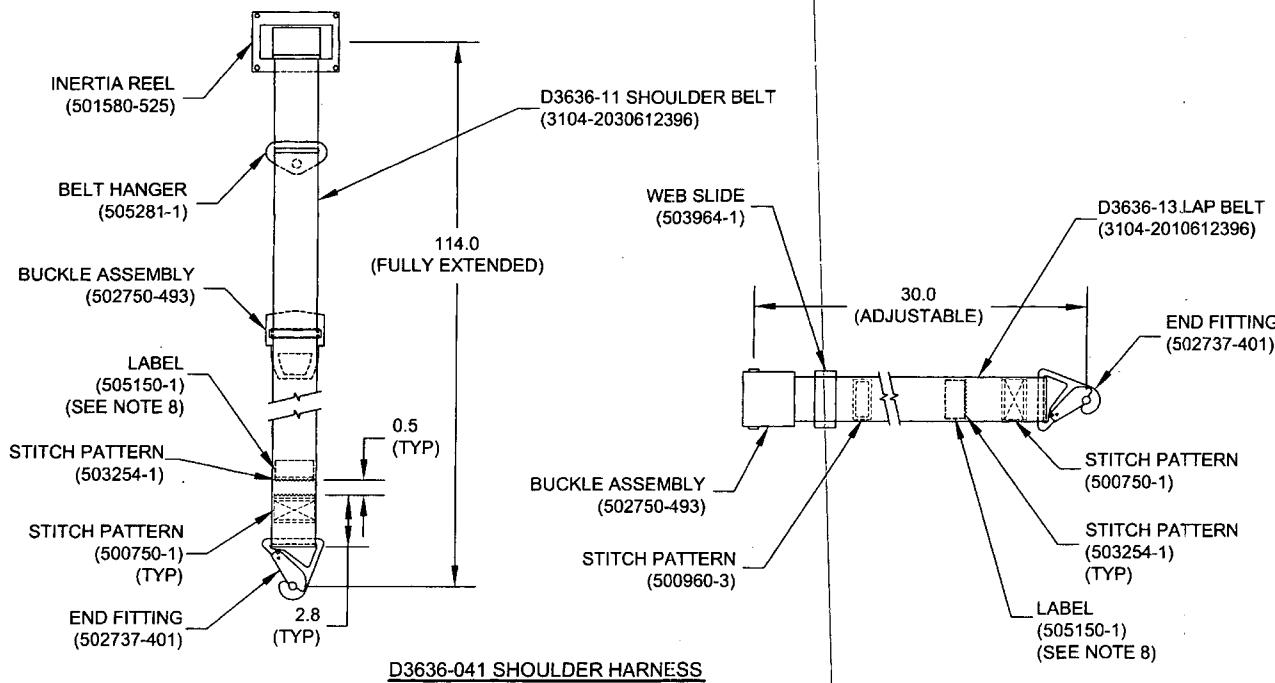
Start Qty: 16.00

Required Qty: 16.00

Comments: IPP Rev:A revA as per dwg 08-01-09 DD verified by LL 08/01/09

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3636-041P <b>*D3636-041P*</b> Shoulder Harness		Purchased	No		110		Each	0.0000	1	16	**	100 15/4/17 (21)	

## SPECIFICATION CONTROL DRAWING



D3636-041 SHOULDER HARNESS

**NOTES:**

- 1) DESCRIPTION: 3-POINT SHOULDER HARNESS WITH LEVER STYLE BUCKLE AND CHROME HARDWARE PLATING 2" BLACK NYLON WEBBING, STYLE T1200-5 WHICH MEETS REQUIREMENTS OF TSO-C114 WITH MINIMUM STRENGTH OF 2500 LBS
- 2) PURCHASE INFO: P/N 3104-1-061-2396 (D3636-041)  
AMSAFE INC., PHOENIX, ARIZONA
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 1.7 lbs
- 8) LABEL TO INCLUDE: DART AEROSPACE P/N D3636-11-13  
(613) 632-3336

**RELEASED**  
 07.11.14  
**UNDER REVIEW**  
 15.07.13  
 Page 25

B	NEW HARNESS P/N'S; REFERENCE TSO-C114	LE	07.10.16
A	NEW ISSUE; REPLACES G10601	LE	07.07.27
REV.	DESCRIPTION	BY	DATE
DESIGN	CV	<b>DART AEROSPACE USA, INC</b> PORT HADLOCK, WA	
DRAWN	LE	DRAWING NO.	REV. B
CHECKED	PA	D3636	SHEET 1 OF 1
MFG. APPR.	N/A	APPROVED	TITLE
DE APPR.			SHOULDER HARNESS
DATE	07.10.16	SCALE	NTS

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 WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO23342**

Purchase Order Date 3/12/2014  
PO Print Date 3/17/2014

Page Number 1 of 2

Order From : **VU-AMS001**  
AMSAFE INC.  
1043 NORTH 47TH AVENUE  
PHOENIX, AZ 85043  
US

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

REVISED

Contact Name	Buyer	Chantal Lavoie
Vendor Phone	Customer POID	
	Customer Tax #	10127-2607
Ship To Contact	Terms	Net 30
Ship To Phone	Currency	USD
Ship Via:	FOB	FCA - (Free Carrier)
Ship Acct:		

Line Nbr	Reference Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	D3636-041P	Shoulder Harness	4/9/2014 Yes 4/9/2014	21.00 Each		\$350.89	\$7,368.69
		AS PER DWG D3636 REV.B B114755 AMSAFE P/N: 3104-1-061-2396					
						<b>Line Total:</b>	<b>\$7,368.69</b>

Line Nbr	Reference Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	71401-45	PROCUREMENT QUALITY CLAUSES	4/9/2014 4/9/2014	1.00 No		\$0.00	\$0.00
		Procurement Quality Clauses A004 faa-pma/tso A005 right of entry A007 first article inspection A016 personnel qualification A026 certification of material conformance A040 notification of quality escape A041 quality management system A042 dart notification by supplier A043 retention of quality document					

Note:



# AmSafe

1043 NORTH 47th AVENUE  
PHOENIX, AZ 85043  
PH (602)850-2850 FAX (602)850-2812

## SHIPPER/CERTIFICATION



CUSTOMER NO.  
10006113

SALES ORDER NO.  
S275818

RCN NO.  
000331849

DATE PRINTED  
04/16/14

PAGE NO.  
1

DART AEROSPACE  
1270 ABERDEEN STREET  
HAWKESBURY  
HAWKESBURY, ON K6A 1K7  
Canada

DART AEROSPACE LTD.  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7  
Canada

CUSTOMER ORDER NO.  
PO23342

TERMS  
NET30

FREIGHT  
COLLECT

SHIP VIA  
FedEx P1 10:30 AM

F.O.B.  
ORIGIN

Sales Order Remarks: 1517-9324-0

Remarks:

Ship to ID: 10006125

SHIPMENT REFERENCE 000331849

LINE	ITEM NUMBER / DESCRIPTION	DRAWING AND CERTIFICATIONS			DUE DATE	QTY ORDERED	QTY SHIPPED	QTY BACK ORDERED
1	Cust. Item No.: D3636041 3104-1-061-2396 REST SYS ASSY W/IR	DRAWING: 3104 REV: G	CERT: TSO-C114 Lot/Serial Numbers Shipped S275818-1	Quantity 21.0	2014-04-15 Expire Ref.	21		0

I certify that the article(s) listed above conform to all applicable design data, and (as applicable):

**FAA PMA, FMVSS 209, FMVSS 302, 14 CFR 25.853**

**FAA TSO C22f, C22g, C114 or TSO Plus**

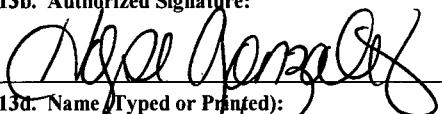
The conditions and tests required for TSO approval of the article(s) are minimum performance standards. It is the responsibility of those installing the article(s) either on or within a specific type or class of aircraft to determine that the aircraft installation conditions are within the standards applicable to the TSO article including (when applicable) the integrated non-TSO function. The non-TSO function is determined by the aircraft installation conditions including the inflator cable assembly and electrical components that have not been evaluated for functionality or installation requirements. TSO articles including the integrated non-TSO function must have separate approval for installation in an aircraft. The article(s) may be installed only if performed under 14 CFR part 43 or the applicable airworthiness requirements. Product shipped meets all material, processing and test requirements. Certification test reports as applicable are retained on file at AmSafe Aviation.

AmSafe Authorized Signature: X

Printed Name: AmSafe

Dated: APR 16 2014

COUNTRY OF ORIGIN: US

1. Approving Civil Aviation Authority/Country: FAA/United States	2. <b>AUTHORIZED RELEASE CERTIFICATE</b> FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG			3. Form Tracking Number: S275818-1-HG
4. Organization Name and Address:  AMSAFE, INC 1043 NORTH 47 <sup>TH</sup> AVE PHOENIX, AZ. 85043			PT1967NM	5. Work Order/Contract/Invoice Number: S275818-1 0 PAGES ATTACHED
6. Item:	7. Description:	8. Part Number:	9. Quantity:	10. Serial Number:
1	REST SYS ASSY	3104-1-061-2396	21	N/A
11. Status/Work: NEW				
12. Remarks: DRAWING: 3104 REV: G TSO: C114 DATE CODE: A0414  CUSTOMER P/N: D3636041 EXPORT AIRWORTHINESS APPROVAL: THIS ARTICLE MEETS THE SPECIAL REQUIREMENTS OF CANADA				
13a. Certifies the items identified above were manufactured in conformity to:  <input checked="" type="checkbox"/> Approved design data and are in a condition for safe operation. <input type="checkbox"/> Non-approved design data specified in Block 12.			14a. <input type="checkbox"/> 14 CFR 43.9 Return to Service <input type="checkbox"/> Other regulation specified in Block 12  Certifies that unless otherwise specified in Block 12, the work identified in Block 11 and described in Block 12 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.	
13b. Authorized Signature: 		13c. Approval/Authorization No.: ODA602112NM	14b. Authorized Signature:	14c. Approval/Certificate No.:
13d. Name (Typed or Printed): HOPE GONZALEZ		13e. Date (dd/mmm/yyyy): 16/APR/2014	14d. Name (Typed or Printed):	14e. Date (dd/mmm/yyyy):
<b>User/Installer Responsibilities</b>				
<p>It is important to understand that the existence of this document alone does not automatically constitute authority to install the aircraft engine/propeller/article.</p> <p>Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts aircraft engine(s)/propeller(s)/article(s) from the airworthiness authority of the country specified in Block 1.</p> <p>Statements in Blocks 13a and 14a do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.</p>				